
Synthite EB-43/387-D Polyester enamel varnish

Synthite EB-43/387-D is a black, very quick drying Polyester enamel varnish.

Attributes

Synthite EB- 43/387-D has the following excellent properties:

- very fast drying
 - UL-approved
 - excellent chemical resistance
 - oil and moisture resistant
 - hard, smooth, abrasion resistant film
 - good adhesion
 - good electrical properties
 - transformer oil resistance ASTM D 155-55
 - corrosion and humidity resistance
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Application

Typical applications for Synthite EB-43/387-D are:

- stators
 - printed circuit boards
 - form wound coils
 - resistors
 - transformers
 - bus bars
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Standards

class H (180°C) UL 1446

UL-file-no. OBOR2.E317427 and OBJS2.E317429

magnet wire	Twisted Pairs	Helical Coil
MW 24-C	155 °C	155 °C
MW 28-C	130 °C	130 °C
MW 35-C	180 °C	180 °C

Delivery forms

5 kg, 25 kg and spray cans on request.

Color

Black

Storage

Store in cool, dry place (max. 30 °C) away from direct sunlight. Protect from moisture and humidity. Shelf-life is 24 months when stored in closed original containers at max. 30 °C.

Hardening

Air-drying time (on copper plate):

60 min. - set to touch

Protection

Use in well ventilated areas, avoid contact with skin and eyes and wear protective clothes. For more details see the safety data sheet.

Processing

For spraying application, Synthite EB-43/387-D must be thinned with 15 % of Dolph's® T-200 thinner.

It is supplied with a viscosity suitable for application by brush.

Mechanical	Unit of measure	Conditions	Values	Test method
Coating thickness	µm		75-100	ASTM D-115-55

Chemical	Conditions ISO 2812-2 / 168 h	Blistering	Rusting	Cracking	Test method
Resistance	Water			no	ISO 4628/2-3-4
Resistance	10 % sulphuric acid	no	no	no	ISO 4628/2-3-4
Resistance	1 % Sodium hydroxide	no	no	no	ISO 4628/2-3-4
Resistance	Salt water	no	no		ISO 4628/2-3-4

Liquid phase	Unit of measure	Bedingung
Specific density	g/l	25 °C
Viscosity	s	25 °C
Viscosity	s	25 °C

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Updated 05/20



Liquid phase	Unit of measure	Werte	Prüfmethode
Specific density	g/l	1070 - 1130	
Viscosity	s	60-80	Ford Cup 4
Viscosity	s	75-110	ISO Cup 5

Electrical	Unit of measure	Conditions	Value	Test method
Dielectric strength	kV/mm	dry / 0.025 mm film thickness	80	ASTM D-115
Dielectric strength	kV/mm	after 24 h water disposal / 0.025 mm film thickness	48	ASTM D-115
Creep resistance			600 M	DIN IEC 60112

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