

---

## Voltatex® 4020 1-component resin

Voltatex® 4020 is a styrene based, thermosetting, ready-to-use, blue-grey pigmented one pack ready-to-use impregnating resin with high capillary activity, based on unsaturated polyesterimide resins.

---

### Attributes

- single component
- coverage of rust
- improved protection against climate influences
- high efficiency due to favourable curing conditions
- excellent impregnating result at low material consumption

The cured resin compound is characterized by:

- good resistance against solvent gases
- thermal long term stress

---

### Application

Suitable for:

- Insulation systems of thermal class 200 (N)

Impregnating of:

- transformers
- stabilisers

---

### Standards

- UL-File-Nr.: E 101752 (M) Underwriters Laboratories Inc., USA
- Isolation-system temperature of thermal class 200 (N) acc. to IEC 60085:2007
- Temperature index in acc. with IEC 60455-3-5, Type 200
- Testing Method in acc. with IEC 60216
- 2003/11/EU (polybrominated diphenylether)
- RoHS-compliant 2011/65/EU
- REACH-compliant 2006/121/EU
- Temperature class acc. to UL 1446:

Twisted Pair ASTM D2307 MW 30:200  
MW 35:200

---

Helical Coil ASTM D2519 MW 35:200

Insulation-system acc. to UL 1446 (IEC 61858):

Class 130 C190HE

R150HE

Z130HE

Z150HE

Class 155 C290HE

CZ255HE

R201HE

R203HE

Z200HE

Class 180 R342HE

---

### Delivery forms

Voltatex® 4020 is delivered in 20 kg one-way-cans.

---

### Storage

The resin can be stored for up to 4 months at max. 25 °C if sealed correctly in original containers. Opened containers have to be resealed and protected against direct daylight!

---

### Hardening

In order to minimize evaporation of reactive components while curing the impregnated objects should be heated up to the curing temperature in the shortest possible time. The air flow in curing oven should be kept to the minimum permitted by safety considerations.

Curing times: at 150 °C: 2-3 h

---

### Protection

Voltatex® 4020 is biologically inactive and safe to health. Implement normal protective measures when processing the liquid dip resin: See the Material safety data sheet (MSDS).

---

### Processing

The impregnating Resin can be applied by using:

- all kind of conventional dip & bake equipment
- continuous and vacuum dip processes
- VPI process

Unlimited tank stability can be achieved as long as Voltatex® 4020 is kept below 25 °C and at least 10 % of the tank content is used and replaced with fresh resin per month. Cooling of the resin is needed provided the ambient

---

temperature is exceeding the recommended maximum temperature. In order to avoid sedimentation of pigments Voltatex® 4020 need to be stirred up in the delivered packaging prior to filling into the tank. Additionally, to keep the material homogeneously while processing, a continuous or repetitive stirring schedule has to be set up. It is highly recommended to install a motor-powered stirring unit in the storage tank. For optimum process viscosity it is possible to add Voltatex® T031.

---

### **Cleaning**

Once cured Voltatex® 4020 is almost insoluble. Therefore, application equipment should be cleaned regularly with cleaner

Voltatex® T050. All equipment cleaning and maintenance should be carried out in accordance with the equipment manufacturer's instructions.

Mechanical	Unit of measure	Conditions	Values	Test Method
Bond strength of twisted coils	N	room temperature	180 ± 30	IEC 60455-2, test method A acc. IEC 61033
Bond strength of twisted coils 130 °C	N		35 ± 10	IEC 60455-2, test method A acc. IEC 61033
Bond strength of twisted coils 155 °C	N		35 ± 10	IEC 60455-2, test method A acc. IEC 61033
Bond strength of twisted coils 180 °C	N		30 ± 10	IEC 60455-2, test method A acc. IEC 61033
Shore-D-hardness		room temperature	37 ± 5	IEC 60455-2, test method acc. ISO 868

Thermal	Unit of measure	Bedingungen	Value	Prüfmethode
Temperature index	°C		200	IEC 60455-3-5 test method acc. IEC 60216
Testing voltage IEC 60317-8	°C	MW 30	210	IEC 60172
Testing voltage IEC 60317-13	°C	MW 35	200	IEC 60172
Bond strength IEC 60317-13	°C	MW 35	211	IEC 61033, method b, final point 22 N

The information on this data sheet is based on the information provided by our supplier. It does not represent any specification or agreements regarding conditions or properties. The indicated values are standard values. Deviations from those values due to production and application cannot be excluded. The information on this data sheet is addressed to experts who use it at their own discretion and at their own risk. We do not guarantee results, or accept liability for the indicated specifications or for results obtained based on the specifications. Please contact us for more detailed information. Non-toxic and toxic substances are listed on the safety data sheet.

Updated 02/19

Voltatex® is a registered trademark of Axalta Coating Systems LLC., Philadelphia PA 19103, USA.



Chemical	Unit of measure			
Water absorption	%	after 96h at 23°C	0.35	IEC 60455-2, test method 1 acc. ISO 62
Impact on enamelled wires			compatible to common enamelled wires	
Resistance		Distilled water, transformer oils, 5% soap-flock-dilution	resistant	
Resistance		Hexane, methanol, oil	resistant	
VOC acc. 31. BImSchV			app. 11.7 % volume	DIN EN 60455-3-5:2006

Liquid phase	Unit of measure	Value	Test Method
Flow time	s	60 ± 15	at 23 °C acc. DIN 53211
Reaction process gel time	min	15.0 ± 4.0	at 100 °C acc. Axalta company standard 0012)
Reaction process reaction time	min	31 ± 9.0	at 100 °C acc. Axalta company standard 0012)

The information on this data sheet is based on the information provided by our supplier. It does not represent any specification or agreements regarding conditions or properties. The indicated values are standard values. Deviations from those values due to production and application cannot be excluded. The information on this data sheet is addressed to experts who use it at their own discretion and at their own risk. We do not guarantee results, or accept liability for the indicated specifications or for results obtained based on the specifications. Please contact us for more detailed information. Non-toxic and toxic substances are listed on the safety data sheet.

Updated 02/19

Voltatex® is a registered trademark of Axalta Coating Systems LLC., Philadelphia PA 19103, USA.



Electrical	Unit of measure	Conditions	Values	Test Method
Specific volume resistance at 155 °C	Ω*cm		5.0x10 <sup>11</sup>	acc. IEC 60455-2, test method acc. IEC 60093
Creep resistance		typ. value	CTI 600M	acc. IEC 60455-2, test method acc. point 6.2 IEC 60112
Dielectric constant at 155 °C and 50 Hz			4.0 ± 0.5	acc. IEC 60455-2, test method acc. IEC 60250
Loss factor		120 °C/50 Hz	195x10 <sup>-3</sup>	IEC 60455-2, test method acc. IEC 60250
Loss factor cross section 0.2=200x10 <sup>-3</sup>	°C		120	IEC 60455-2, test method acc. IEC 60250

The information on this data sheet is based on the information provided by our supplier. It does not represent any specification or agreements regarding conditions or properties. The indicated values are standard values. Deviations from those values due to production and application cannot be excluded. The information on this data sheet is addressed to experts who use it at their own discretion and at their own risk. We do not guarantee results, or accept liability for the indicated specifications or for results obtained based on the specifications. Please contact us for more detailed information. Non-toxic and toxic substances are listed on the safety data sheet.

Updated 02/19

Voltatex® is a registered trademark of Axalta Coating Systems LLC., Philadelphia PA 19103, USA.

