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## AQUA-THERM BC-380/870-D

AQUA-THERM BC-380/870-D is a white, water-based varnish with low environmental impact.

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### Attributes

AQUA-THERM BC-380/870-D has the following features:

- UL approved
  - very good bond strength
  - very good abrasion resistance
  - very good resistance to moisture and chemicals
  - good flexibility
  - Freon R22 resistant
  - high flash point (over 100 °C)
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### Application

AQUA-THERM BC-380/870-D is mainly used for impregnation of:

- stators
  - rotors
  - transformers
  - hermetic motors
  - electrical devices
  - laminations
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### Standards

- UL-approved, File OBOR2.E317427 and OBJS2.E317429
- Thermal class 180 °C acc. UL 1446

magnet wire Twisted Pairs  
MW35-C 180°C

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### Delivery forms

AQUA-THERM BC-380/870-D is supplied in 20 kg containers and 200 kg barrels.

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### Storage

Store in a cool dry place (max. 30 °C) away from direct sunlight. Protect from moisture and humidity. Shelf-life is 9 months when stored in closed original container at max. 30 °C. Being a water-thinnable emulsion with a very low co-solvent content, this product suffers from cold and must be stored at temperatures included between 0 and + 30 °C.

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## Hardening

Typical curing times:

- at 170 °C 2-4 h
- at 150 °C 3-5 h
- at 135 °C 5-8 h

Curing times after reaching the object temperature.

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## Protection

Use in well ventilated area, avoid contact with skin and eyes and wear protective clothes. For more details see the SDS.

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## Processing

AQUA-THERM BC-380/870-D can be used as supplied or diluted up to 70 % with tap water depending on the final objects. It is recommended to mix the product in the original container before use. It is recommended to mix the product into the tank for some minutes twice a day to avoid sedimentation.

Mechanical	Unit of measure	Conditions	Value	Test method
Bond strength	N	25 °C helical coil / MW 35-C	>170	IEC 61033B
Bond strength	N	155 °C helical coil / MW 35-C	>38	IEC 61033B

Thermal	Value	test method
Thermal class	H (180 °C)	MW 35-C

Liquid phase	Unit of measure	Value	Test method
Viscosity	s	50-70	ISO Cup 3 / 25 °C
Specific density	g/l	1.04	25 °C
Flashpoint	°C	>100	SETA closed cup

Electrical	Unit of measure	Conditions	Value	Test method
Dielectric strength	kV/mm	0.025 mm film thickness	100	ASTM D-115

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