SynFlex Elektro GmbH

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Synthite EB-43/387-D Polyester enamel varnish

Synthite EB-43/387-D is a black, very quick drying Polyester enamel varnish.

Attributes

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Synthite EB- 43/387-D has the following excellent properties:

- very fast drying
- UL-approved
- excellent chemical resistance
- oil and moisture resistant
- hard, smooth, abrasion resistant film
- good adhesion
- good electrical properties
- transformer oil resistance ASTM D 155-55
- corrosion and humidity resistance

Application

Typical applications for Synthite EB-43/387-D are:

- stators
- printed circuit boards
- · form wound coils
- resistors
- transformers
- bus bars

Standards

class H (180°C) UL 1446

UL-file-no. OBOR2.E317427 and OBJS2.E317429

magnet wire	Twisted Pairs	Helical Coil
MW 24-C	155 °C	155 °C
MW 28-C	130 °C	130 °C
MW 35-C	180 °C	180 °C







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Delivery forms
5 kg, 25 kg and spray cans on request.
Color
Black
Storage
Store in cool, dry place (max. 30 °C) away from direct sunlight. Proect from moisture and humidity. Shelf-life is 24
months when stored in closed original containers at max. 30 $^{\circ}$ C.
Hardening
Air-drying tim (on copper plate):
60 min set to touch
Protection
Use in well ventilated areas, avoid contact with scin and eyes and wear protective clothes. For more details see the
safety data sheet.
Processing

For spraying application, Synthite EB-43/387-D must be thinned with 15 % of Dolph's® T-200 thinner. It is supplied with a viscosity suitable for application by brush.







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Mechanical	Unit of measure	Conditions	Values	Test method
Coating thickness	μm		75-100	ASTM D-115-55

Electrical	Unit of measure	Conditions	Value	Test method
Dielectric strength	kV/mm	dry / 0.025 mm film thickness	80	ASTM D-115
Dielectric strength	kV/mm	after 24 h water disposal / 0.025 mm film thickness	48	ASTM D-115
Creep resistance			600 M	DIN IEC 60112

Chemical	Conditions ISO 2812-2 / 168 h	Blistering	Rusting	Cracking	Test method
Resistance	Water	no	no	no	ISO 4628/2-3-4
Resistance	10 % sulphuric acid	no	no	no	ISO 4628/2-3-4
Resistance	1 % Sodium hydroxide	no	no	no	ISO 4628/2-3-4
Resistance	Salt water	no	no	no	ISO 4628/2-3-4







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Liquid phase	Unit of measure	Conditions
Specific density	g/l	25 °C
Viscosity	S	25 °C
Viscosity	S	25 °C

Liquid phase	Unit of measure	Values	Test method
Specific density	g/l	1070 - 1130	
Viscosity	S	60-80	Ford Cup 4
Viscosity	S	75-110	ISO Cup 5





