

---

## Voltatex® 4230 1-component-resin

Voltatex® 4230 is a low emission, ready-to-use impregnating, yellowish 1K dip resin based on unsaturated polyesterimide resins.

---

### Attributes

- single component
- low emission
- minimum exposure in the working area
- excellent impregnating result and high efficiency due to structural-viscose behaviour

The cured resin compound is characterised by:

- low tendency to crack
- very good adhesion
- good elasticity
- high thermal and mechanical strength, even under extreme long-term stress

---

### Application

- electric motors, also for large drives
- transformers, especially with thick wires and shaped conductors
- suitable for: insulation systems of thermal class 220 (R)

---

### Standards

- Insulating systems up to thermal class H acc. to IEC 60085
- Temperature index according to IEC 60455-3-5: Type 220
- UL listed, file no.: E 101752 (M)
- Polybrominated diphenylether 2003/11/EU
- RoHS-compliant 2011/65/EU
- REACH-compliant 2006/121/EU
- UL approved with enamelled Cu wire

Temperature class according

Twisted Pair ASTM D2307 MW 30:200

---

MW 35:220  
Helical Coil ASTM 2519 MW 30:240  
MW 35:220

Electrical insulation systems according to UL 1446 (IEC 61858):

Class 130 C190HE

R150HE

Z130HE

Z150HE

Class 155 C290HE

CZ255HE

R201HE

R203HE

Z200HE

Class 180 R342HE

R342HE2

---

### Delivery forms

Voltatex® 4230 is supplied in one-way-cans containing 25 kg. Additionally 1000 kg containers (returnable) are available (not for oversea export).

---

### Storage

The resin can be stored for up to 4 months at max. 25 °C if sealed correctly in original containers. Opened containers have to be resealed and protected against direct daylight!

---

### Hardening

Voltatex® 4230 is a low emission product, nevertheless to minimize evaporation of reactive components during curing; the impregnated objects should be heated up to curing temperature in the shortest possible time. The air flow in the curing oven should also be kept to the minimum permitted by safety considerations.

Curing times (Dip & Bake Process):

at 130 °C: 2h

at 150 °C: 1h

---

### Protection

Cured Voltatex® 4230 is biologically inactive and not dangerous to health. When processing the liquid resin, please refer to the Material Safety Data Sheet (MSDS) for Voltatex® 4230.

---

### Processing

The impregnating resin can be applied by using:

- 
- all kind of conventional dip & bake equipment
  - continuous and vacuum dip processes
  - VPI process

Voltatex® 4230 generally offers specific advantages such as very low evaporation losses in impregnating tanks, high resin retention on impregnated objects and low draining losses while curing. Related to the structural-viscose behaviour the resin requires convection prior to the impregnating process in order to provide a reasonable penetration into the winding.

Unlimited tank stability with resin Voltatex® 4230 can be achieved as long as the material is kept below 25 °C and at least 20 % of the tank content is used and replaced with fresh resin per month.

---

### **Cleaning**

Cured Voltatex® 4230 is almost insoluble. Therefore, application equipment should be regularly cleaned with cleaner Voltatex® T050. All equipment cleaning and maintenance should be carried out in accordance with the equipment manufacturer's instructions.

Mechanical	Unit of measure	Values	Test method
Bond strength of twisted coils room temperature	N	240 ± 30	IEC 60455-2, test method A acc. IEC 61033
Bond strength of twisted coils 130 °C	N	80 ± 15	IEC 60455-2, test method A acc. IEC 61033
Bond strength of twisted coils 155 °C	N	70 ± 15	IEC 60455-2, test method A acc. IEC 61033
Bond strength of twisted coils 180 °C	N	55 ± 10	IEC 60455-2, test method A acc. IEC 61033
Shore D hardness room temperature		80 ± 5	IEC 60455-2, test method acc. ISO 868
Water absorption	%	0.3-0.7	IEC 60455-2, test method 1 acc. ISO 62 after 96h at 23 °C

Thermal	Unit of measure	Values	Test method
Temperature index	°C	220	IEC 60455-3-5, test method acc. IEC 60216
Bond strength IEC 60317-8	°C	MW 30: 238	IEC 61033, method B, final point 22 N
Bond strength IEC 60317-13	°C	MW 35: 229	IEC 61033, method B, final point 22 N
Testing voltage IEC 60317-8	°C	MW 30: 212	IEC 60172
Testing voltage IEC 60317-13	°C	MW 35: 222	IEC 60172

The information on this data sheet is based on the information provided by our supplier. It does not represent any specification or agreements regarding conditions or properties. The indicated values are standard values. Deviations from those values due to production and application cannot be excluded. The information on this data sheet is addressed to experts who use it at their own discretion and at their own risk. We do not guarantee results, or accept liability for the indicated specifications or for results obtained based on the specifications. Please contact us for more detailed information. Non-toxic and toxic substances are listed on the safety data sheet.

Updated 02/19

Voltatex® is a registered trademark of Axalta Coating Systems LLC., Philadelphia PA 19103, USA.



Thermal	Unit of measure	Values	Test method
Heat conductivity	W(m*k)^-1	0.23	acc. DIN 51046

Chemical	Conditions	Values	Test method
Resistance	transformer oil, distilled water, 5 % soap-dilution	resistant	IEC 60455-2, test method acc. ISO 175
Resistance	Hexane, methanol, actone, xylene	resistant	company standard Energy Solutions 019

Liquid phase	Unit of measure	Values	Test method
Impact on enamelled wires		Compatible with common enamelled wires	acc. IEC 60851-4
Viscosity	mPas	700-1300	at 25 °C acc. DIN 53019
Reaction process gel time	min	9.5-15.0	10 °C, company standard Energy Solutions-001
Reaction process reaction time	min	10.0-16.0	10 °C, company standard Energy Solutions-001

The information on this data sheet is based on the information provided by our supplier. It does not represent any specification or agreements regarding conditions or properties. The indicated values are standard values. Deviations from those values due to production and application cannot be excluded. The information on this data sheet is addressed to experts who use it at their own discretion and at their own risk. We do not guarantee results, or accept liability for the indicated specifications or for results obtained based on the specifications. Please contact us for more detailed information. Non-toxic and toxic substances are listed on the safety data sheet.

Updated 02/19

Voltatex® is a registered trademark of Axalta Coating Systems Llc., Philadelphia PA 19103, USA.



Electrical	Unit of measure	Condition	Values	Test method
Dielectric strength at 23 °C and 50 % r.h.	kV/mm		100-125	IEC 60455-2, test method acc. IEC 60243-1
Dielectric strength at 155 °C	kV/mm		75-110	IEC 60455-2, test method acc. IEC 60243-1
Dielectric strength at 23 °C after 96 h storage at 92 % r.h.	kV/mm		75-100	IEC 60455-2, test method acc. IEC 60243-1
Dielectric strength at 105 °C after 168 h oil immersion	kV/mm		95-145	IEC 60455-2, test method acc. IEC 60093
Specific volume resistance at 155 °C	Ω*cm		10 <sup>9</sup> - 10 <sup>11</sup>	IEC 60455-2, test method acc. IEC 60093
Specific volume resistance	Ω*cm	at 180 °C	10 <sup>9</sup> - 10 <sup>11</sup>	IEC 60455-2, test method acc. IEC 60093
Specific volume resistance after 7 d water immersion	Ω*cm		10 <sup>14</sup> - 10 <sup>16</sup>	IEC 60455-2, test method acc. IEC 60093
Creep resistance		typ. value	CTI 275M - 0.4	IEC 60455-2, test method acc. IEC 60112
Dielectric constant at 23 °C between 50 Hz and 1 MHz			4.0 ± 0.5	IEC 60455-2, test method acc. IEC 60250
Loss factor cross section 0.2=200x10 <sup>-3</sup>	°C		110-150	IEC 60455-2, test method acc. IEC 60250, between 50 Hz and 1 MHz

The information on this data sheet is based on the information provided by our supplier. It does not represent any specification or agreements regarding conditions or properties. The indicated values are standard values. Deviations from those values due to production and application cannot be excluded. The information on this data sheet is addressed to experts who use it at their own discretion and at their own risk. We do not guarantee results, or accept liability for the indicated specifications or for results obtained based on the specifications. Please contact us for more detailed information. Non-toxic and toxic substances are listed on the safety data sheet.

Updated 02/19

Voltatex® is a registered trademark of Axalta Coating Systems LLC., Philadelphia PA 19103, USA.

